

# **SCMM3923S** Series, Current Sensor Resistor (Lead / Halogen Free)

# The history of revision change for the specification

Date	Revision	Changes
2022/6/27	A0	<ol> <li>New Approval standard. Transfer from CYNP-19Y-011 (CH)</li> <li>Change size as 3922</li> <li>Modify P.2 Solder Pad Dimension and symbol (CH)</li> </ol>

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# SCMM3923S Series, Current Sensor Resistor (Lead / Halogen Free)

## Features / Applications :

- High power rating is up to 9W
- Low inductance (< 3 nH)
- Low thermal EMF (<  $3 \mu V/^{\circ}C$ )
- $\blacksquare$  Extremely low resistance values, down to 0.2 m  $\Omega$
- Welding construction; Excellent long-term stability
- RoHS compliant
- Industrial applications & Current sensor resistor
- Suggested mounting on DBC/IMS/FR4 substrate



## **Electrical Specifications:**

Characteristics <sup>1</sup>	Feature		
Power Rating <sup>2</sup>	Up to 9 W		
Resistance Value	0.2 to 4 m $\Omega$		
Temperature Coefficient of Resistance (25/125°C)	From 50 ppm/°C		
Operation Temperature Range	-65°C∼ +170°C		
Resistance Tolerance	± 1%		
Maximum Working Voltage (V)	( P*R) <sup>1/2</sup>		

- 1. For detail information refer to the table on page 3 P/N list
- 2. For resistors are operated at terminal temperature in excess of  $120^{\circ}\text{C}(0.2-1\text{m}\Omega)$  or  $70^{\circ}\text{C}(2-4\text{m}\Omega)$ , the maximum load shall be derated in accordance with the following curve.

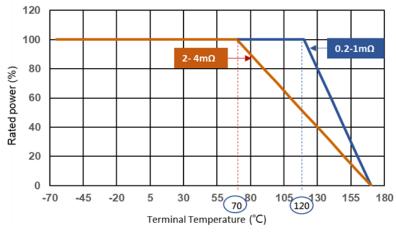


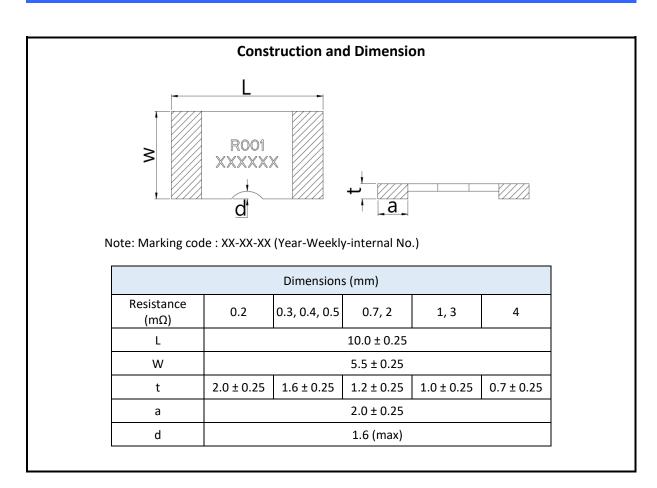
Figure 1. : Power derating curve at terminal temperature

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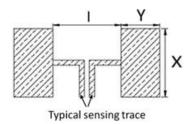
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## Outline Drawing:



#### **Recommended Solder Pad Dimensions**



Resistance Range	Dimensions			
mΩ	X (mm) Y (mm) I (mm)			
0.2 to 4	6.2	2.7	5.6	

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## Type Designation:

S C M M 3922 S - - - - -

(1) (2) (3) (4) (5) (6)

Note:

(1) Series No.

(2) Size

(3) Terminal Type : S = Short terminal(4) Power Rating : 9 = 9W, 5 = 5W

(5) Resistance value : R010 =  $0.01\Omega$ , 0M20 =  $0.0002\Omega$ 

(6) Tolerance :  $F = \pm 1\%$ ,  $G = \pm 2\%$ ,  $J = \pm 5\%$ 

## P/N list:

D/N	R value	TCR	Power Rating		Tolerance	
P/N	(mΩ)	(ppm/K)	(W)	1%	2%	5%
SCMM3922S9-0M20*	0.2	< ±100	9	✓		
SCMM3922S9-0M30*	0.3	< ±100	9	✓		
SCMM3922S9-0M40*	0.4	< ±75	9	✓		
SCMM3922S9-0M50*	0.5	< ±75	9	✓		
SCMM3922S9-0M70*	0.7	< ±75	9	✓		
SCMM3922S9-R001*	1.0	< ±50	9	✓		
SCMM3922S7-R002*	2.0	< ±50	7	✓		
SCMM3922S5-R003*	3.0	< ±50	5	✓		
SCMM3922S5-R004*	4.0	< ±50	5	✓		

<sup>\*</sup> Note: Other values and tolerance would be available, please contact Cyntec.

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# Characteristics:

## Electrical

Item	Specification and Requirement	Test Method
Temperature Coefficient (TCR)	As follow specification	JIS-C-5201 +25°C/ +125°C.
Short Time Overload	$\triangle R$ : $\pm$ 0.5% Without damage by flashover, spark, arcing, burning or breakdown	JIS-C-5201-1 4.13 2.5 x rated power for 5 seconds.
ESD	$\triangle$ R: $\pm$ 1% Without damage by flashover, spark, arcing, burning or breakdown	AEC-Q200-002 Human body, 8KV.

### Mechanical

Item	Specification and Requirement	Test Method
Solderability	The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder	J-STD-002 Method B category 3 245±5°C for 5±0.5 seconds.
Resistance to Solder Heat	$\triangle$ R: $\pm$ 0.5% Without distinct damage in appearance	MIL-STD-202 Method 210 $260 \pm 5$ °C for $10 \pm 1$ seconds.
Board Flex	$\triangle$ R: $\pm$ 1.0% Without mechanical damage such as break.	AEC-Q200-005  Bending value: 2 mm for 60 ± 1 seconds.
Vibration	$\triangle$ R: $\pm$ 0.5% Without distinct damage in appearance	MIL-STD-202 Method 204 5G's for 20 minutes, 12 cycles each of 3 orientations. Test from 10- 2000Hz.

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Mechanical Shock	$\triangle$ R: $\pm$ 0.5% Without distinct damage in appearance	MIL-STD-202 Method 213 100G's peak value, 6ms, Half-sine waveform, 12.3ft/sec.
Terminal Strength (SMD)	$\triangle$ R: $\pm$ 1% Without mechanical damage such as break.	AEC-Q200-006 Force of 1.8Kg for 60 seconds.

#### **Endurance**

Item	Specification and Requirement	Test Method
Temperature Cycling	$\triangle R$ : $\pm$ 0.5% Without distinct damage in appearance	JESD22 Method JA-104  -55°C to 150°C /1000cycle  30 min maximum dwell time at each temperature on FR4(PCB).
Biased Humidity	$\triangle$ R: $\pm$ 0.5% Without distinct damage in appearance	MIL-STD-202 Method 103 1000 hours, 85°C/85%R.H, applied for 10% rated power.
Operational Life	$\triangle$ R: $\pm$ 1.0% Without distinct damage in appearance	MIL-STD-202 Method 108 70°C, 100% rated power 1.5 hours ON, 0.5 hours Off For total 1000 hours
High Temperature Storage	$\triangle$ R: $\pm$ 1.0% Without distinct damage in appearance	MIL-STD-202 Method 108 170°C for 1000 hours.
Moisture Resistance	$\triangle R$ : $\pm$ 0.5% Without distinct damage in appearance	MIL-STD-202 Method 106 65°C /90-100%RH, unpowered, 7b not required

Note : Measurement at 24 $\pm$ 4 hours after test conclusion for all reliability tests-parts.

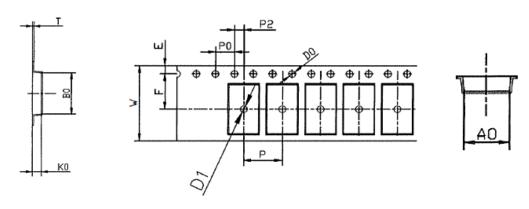
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# PACKAGING DESCRIPTIONS:

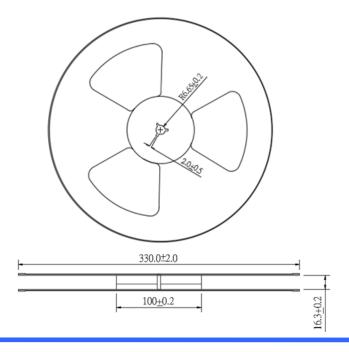
#### Dimensions:



Item	A0	во	PO	Р	w	P2	E	F	D0	D1	Т
	6.2	10.4	4.0	8.0	16.0	2.0	1.75	7.5	1.5	1.5	0.3
Spec	0.1	0.1	0.1	0.1	0.3	0.1	0.1	0.1	0.1	0.1	0.05
	-0.1	-0.1	-0.1	-0.1	-0.3	-0.1	-0.1	-0.1	0	0	-0.05
Max	6.3	10.5	4.1	8.1	16.3	2.1	1.85	7.6	1.6	1.6	0.35
Min	6.1	10.3	3.9	7.9	15.7	1.9	1.65	7.4	1.5	1.5	0.25

КО	Resistance Range( $m\Omega$ )					
KU	0.2	0.3, 0.4, 0.5	0.7, 2	1, 3, 4		
	2.4	2	1.6	1.4		
Spec	0.1	0.1	0.1	0.1		
	-0.1	-0.1	-0.1	-0.1		
Max	2.5	2.1	1.7	1.5		
Min	2.3	1.9	1.5	1.3		

### Reel dimensions:



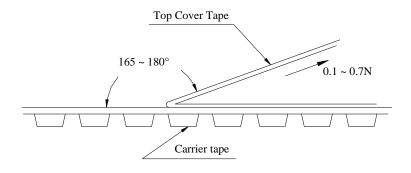
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### Peel Strength of Top Cover Tape:

The peel speed shall be about 300mm/min and the peel force of top cover tape shall between 0.1 to 0.7N



## Number of Taping:

3,000 pieces / reel

### Label Marking:

The following items shall be marked on tray

- (1) Description
- (2) Quantity
- (3) Part No.
- (4) Tapping No.

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#### Care Note:

#### Care note for storage

- (1) The chip is characterized to moisture sensitivity component which is defined in level 2 base on J-STD-020C, the storage and SMT condition need to be confirm operation environment.
- (2) Chip resistor shall be stored in a room where temperature and humidity must be controlled. (temperature 5 to  $35^{\circ}$ C, humidity < 60% RH) However, a humidity keep it low, as it is possible.
- (3) Chip resistor shall be stored as direct sunshine doesn't hit on it.
- (4) Chip resistor shall be stored with no moisture, dust, a material that will make solderability inferior, and a harmful gas (Chloridation hydrogen, sulfurous acid gas, and sulfuration hydrogen)
- (5) According to the above three points, the components can be stored for at least one year. After opening the packaging, the components must be processed within seven days.

#### Care note for operating and handling

- (1) Protect the edge and coating of the sensors from mechanical stress.
- (2) Avoid bending of printing circuit board (PCB) when cutting and fixing it on support body to reduce mechanical stress on sensors.
- (3) Sensor should be used within the condition of specification.
  Note: When a voltage higher than specified value is loaded to the sensor, this may damage the sensor material due to temperature rise.
- (4) The loaded voltage should consult terminal temperature of the sensor according to the derating curve.
- (5) When applying a high current exceeding suggested specification (pulse current, shock current) to the sensor, it is necessary to re-evaluate the operating condition before using it in the system.

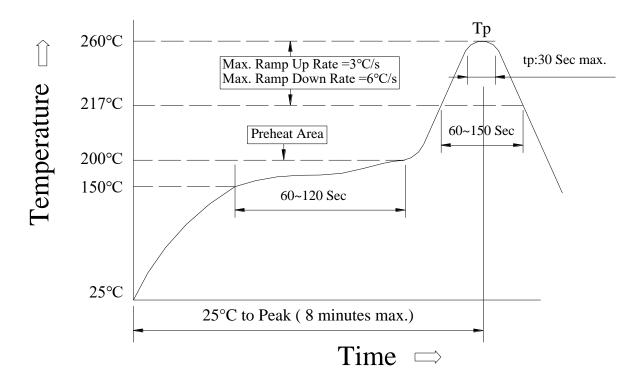
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## Reflow profile:

### Recommended Reflow Profile



#### (1) Reflow Soldering Method:

Reflow Soldering	Tp:255~260°C	Max.30 seconds ( tp )	
	217°C	60~150 seconds	
Pre-Heat	150 ~ 200°C	60~120 seconds	
Time 25℃ to peak temperature	8 minutes max.		

Reference: JEDEC J-STD-020D

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